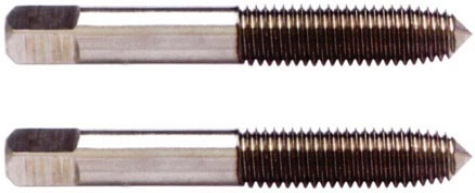
ANSI THREAD FORMED TAPS

- Manufacturing process: ground, fully ground
- Thread: ASME B1.1, ASME B1.13M
- Flute Type: fluteless
- Material: HSS
- Finish: bright
- Size: M3×0.35-M16×24-40NC-3/4-10NC
  4-48NF-5/8-18NF



UNC/UNF

SIZE	FL	OAL
4-40NC	9/16	1 7/8
4-48NF	9/16	1 7/8
5-40NC	5/8	1-15/16
5-48NF	5/8	1-15/16
6-32NC	11/16	2
6-40NF	11/16	2
8-32NC	3/4	2 1/8
8-36NF	3/4	2 1/8
10-24NC	7/8	2 3/8
10-32NF	7/8	2 3/8
12-24NC	15/16	2 3/8
12-28NF	15/16	2 3/8
1/4-20NC	1	2 1/2
1/4-28NF	1	2 1/2
5/16-18NC	1 1/8	2-23/32
5/16-24NF	1 1/8	2-23/32
3/8-16NC	1 1/4	2-15/16
3/8-24NF	1 1/4	2-15/16
7/16-14NC	1 7/16	3-5/32
7/16-20NF	1 7/16	3-5/32
1/2-13NC	1-21/32	3 3/8
1/2-20NF	1-21/32	3 3/8
9/16-12NC	1-21/32	3-19/32
9/16-18NF	1-21/32	3-19/32
5/8-11NC	1-13/16	3-13/16
5/8-18NF	1-13/16	3-13/16
3/4-10NC	2	4 1/4

M/MF

SIZE	FL	OAL
M3×0.35	5/8	1 15/16
M3×0.5	5/8	1 15/16
M3.5×0.35	11/16	2
M3.5×0.6	11/16	2
M4×0.5	3/4	2 1/8
M4×0.7	3/4	2 1/8
M4.5×0.5	7/8	2 3/8
M4.5×0.7	7/8	2 3/8
M5×0.5	7/8	2 3/8
M5×0.8	7/8	2 3/8
M5×0.9	7/8	2 3/8
M6×0.5	1	2 1/2
M6×0.75	1	2 1/2
M6×1	1	2 1/2
M6×1.25	1	2 1/2
M7×0.5	1 1/8	2 23/32
M7×0.75	1 1/8	2 23/32
M7×1	1 1/8	2 23/32
M8×0.5	1 1/8	2 23/32
M8×0.75	1 1/8	2 23/32
M8×1	1 1/8	2 23/32
M8×1.25	1 1/8	2 23/32
M9×0.5	1 1/4	2 15/16

M/MF

SIZE	FL	OAL
M9×0.75	1 1/4	2 15/16
M9×1	1 1/4	2 15/16
M9×1.25	1 1/4	2 15/16
M10×0.5	1 1/4	2 15/16
M10×0.75	1 1/4	2 15/16
M10×1	1 1/4	2 15/16
M10×1.25	1 1/4	2 15/16
M10×1.5	1 1/4	2 15/16
M11×0.5	1 7/16	3 5/32
M11×0.75	1 7/16	3 5/32
M11×1	1 7/16	3 5/32
M11×1.25	1 7/16	3 5/32
M11×1.5	1 7/16	3 5/32
M12×1	1 21/32	3 3/8
M12×1.25	1 21/32	3 3/8
M12×1.5	1 21/32	3 3/8
M12×1.75	1 21/32	3 3/8
M14×1	1 21/32	3 19/32
M14×1.25	1 21/32	3 19/32
M14×1.5	1 21/32	3 19/32
M14×2	1 21/32	3 19/32
M16×1	1 13/16	3 13/16
M16×1.5	1 13/16	3 13/16
M16×2	1 13/16	3 13/16