

HSS HEX SHANK TWIST DRILLS

- Manufacturing process: rolled, fully ground
- Point angle: 118 or 135 split point
- Flute type: N
- Material: HSS or HSS-Co
- Finish: black oxide, bright, polished, amber, or TiN
- Diameter: 1/16-1/4inch, 1.5-6.5mm



D	FL	OAL	D	FL	OAL
1/16	20	64	1.5	18	61
5/64	24	70	2	24	70
3/32	30	78	2.5	30	78
7/64	33	82	3	33	82
1/8	36	86	3.2	36	86
9/64	39	91	3.5	39	91
5/32	43	96	4	43	96

D	FL	OAL	D	FL	OAL
11/64	47	101	4.5	47	101
3/16	52	107	4.8	52	107
13/64	52	107	5	52	107
7/32	57	114	5.5	57	114
15/64	57	114	6	57	114
1/4	63	122	6.5	63	122

ANSI HSS BODY DRILLS-DOUBLE END

- Manufacturing process: fully ground
- Point angle: 135° split point
- Flute type: N
- Material: HSS or HSS-Co
- Finish: bright, black oxide or TiN
- Diameter: 7/64-1/4inch



D	Dec. Equiv.	FL	OAL
7/64	0.1094	1/2	1 7/8
1/8	0.1250	1/2	2
#30	0.1285	1/2	2
9/64	0.1406	1/2	2

D	Dec. Equiv.	FL	OAL
5/32	0.1563	1/2	2 1/16
3/16	0.1875	1/2	2 3/16
#11	0.1910	1/2	2 1/4
1/4	0.2500	1/2	2 1/2