

## ANSI HSS CENTER DRILLS

- Manufacturing process: fully ground
- Point angle: 120°
- Flute type: N
- Material: HSS or HSS-Co
- Finish: bright, TiN
- Diameter: 1/32-5/16inch



### Plain type-Standard length

D	Dec. Equiv.	Body Diameter	FL	OAL
1/32	0.0313	1/8	3/79	1 1/8
3/64	0.0469	1/8	3/64	1 1/4
5/64	0.0781	3/16	5/64	1 7/8
7/64	0.1094	1/4	7/64	2
1/8	0.1250	5/16	1/8	2 1/8

D	Dec. Equiv.	Body Diameter	FL	OAL
3/16	0.1875	7/16	3/16	2 3/4
7/32	0.2188	1/2	7/32	3
1/4	0.2500	5/8	1/4	3 1/4
5/16	0.3125	3/4	5/16	3 1/2

### Plain type-Long length

D	Dec. Equiv.	Body Diameter	FL	OAL
3/64	0.1250	1/8	3/64	3
3/64	0.1250	1/8	3/64	4
5/64	0.1875	3/16	5/64	4
5/64	0.1875	3/16	5/64	5
7/64	0.2500	1/4	7/64	4
7/64	0.2500	1/4	7/64	5
1/8	0.3125	5/16	1/8	4

D	Dec. Equiv.	Body Diameter	FL	OAL
1/8	0.3125	5/16	1/8	5
1/8	0.3125	5/16	1/8	6
3/16	0.4375	7/16	3/16	5
3/16	0.4375	7/16	3/16	6
7/32	0.5000	1/2	7/32	5
7/32	0.5000	1/2	7/32	6
1/4	0.6250	5/8	1/4	6
5/16	0.7500	3/4	5/16	6

### Bell type

D	Dec. Equiv.	Body Diameter	FL	OAL
3/64	0.1250	1/8	3/64	1 1/4
5/64	0.1875	3/16	5/64	1 7/8
7/64	0.2500	1/4	7/64	2
1/8	0.3125	5/16	1/8	2 1/8

D	Dec. Equiv.	Body Diameter	FL	OAL
3/16	0.4375	7/16	3/16	2 3/4
7/32	0.5000	1/2	7/32	3
1/4	0.6250	5/8	1/4	3 1/4
5/16	0.7500	3/4	5/16	3 1/2