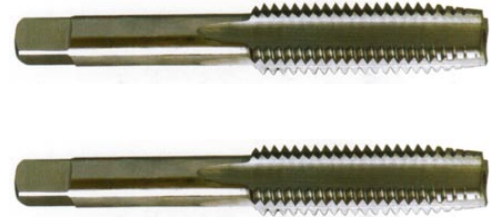


ANSI MACHINE TAPS & HAND TAPS

- Manufacturing process: cut thread, ground, fully ground
- Thread: ASME B1.1
- Flute Type: straight flutes
- Material: HSS or alloy tool steel
- Finish: bright
- Size: 0-80NF-H1- 4-8UN-H8



UNC/UNF

SIZE	FL	OAL
0-80NF-H1	15/16	1 5/8
0-80NF-H2	15/16	1 5/8
1-64NC-H1	3/8	1 11/16
1-64NC-H2	3/8	1 11/16
1-72NF-H1	3/8	1 11/16
1-72NF-H2	3/8	1 11/16
2-56NC-H2	7/16	1 3/4
2-64NF-H2	7/16	1 3/4
3-48NC-H2	1/2	1 13/16
3-56NF-H2	1/2	1 13/16
4-36NS-H2	9/16	1 7/8
4-40NC-H2	9/16	1 7/8
4-48NF-H2	9/16	1 7/8
4-80NN-H2	9/16	1 7/8
5-40NC-H2	5/8	1 15/16
5-44NF-H2	5/8	1 15/16
6-32NC-H3	11/16	2
6-36UN-H2	11/16	2
6-40NF-H2	11/16	2
6-48NS-H2	11/16	2
6-48NS-H3	11/16	2
7-32UN-H3	3/4	2 1/8
7-48UN-H2	3/4	2 1/8
8-24UN-H3	3/4	2 1/8
8-32NC-H3	3/4	2 1/8
8-36NF-H2	3/4	2 1/8
8-36NF-H3	3/4	2 1/8
8-40UN-H2	3/4	2 1/8
8-48UN-H2	3/4	2 1/8
10-24NC-H3	7/8	2 3/8
10-28NS-H3	7/8	2 3/8
10-32NF-H3	7/8	2 3/8
10-36NS-H2	7/8	2 3/8
10-40NS-H3	7/8	2 3/8
10-48NS-H2	7/8	2 3/8
10-48NS-H3	7/8	2 3/8
10-56NS-H2	7/8	2 3/8
12-24NC-H3	15/16	2 3/8
12-28NF-H3	15/16	2 3/8
12-32NEF-H3	15/16	2 3/8
12-36NS-H3	15/16	2 3/8
12-40NS-H2	15/16	2 3/8
12-48NS-H2	15/16	2 3/8
3/32-48NC-H2	1/2	1 13/16
5/32-32UN-H3	3/4	2 1/8
5/32-36NF-H2	3/4	2 1/8
3/16-24UN-H3	7/8	2 3/8
3/16-32UN-H2	7/8	2 3/8
7/32-24NC-H3	15/16	2 3/8

UNC/UNF

SIZE	FL	OAL
7/32-32UN-H3	15/16	2 3/8
1/4-24UN-H3	1	2 1/2
1/4-20NC-H3	1	2 1/2
1/4-24NS-H3	1	2 1/2
1/4-26UN-H3	1	2 1/2
1/4-27NS-H3	1	2 1/2
1/4-28NF-H3	1	2 1/2
1/4-32NEF-H3	1	2 1/2
1/4-36NS-H2	1	2 1/2
1/4-40NS-H2	1	2 1/2
1/4-40NS-H3	1	2 1/2
1/4-48NS-H2	1	2 1/2
1/4-80UN-H2	1	2 1/2
5/16-18NC-H3	1 1/8	2 23/32
5/16-20UN-H3	1 1/8	2 23/32
5/16-22UN-H3	1 1/8	2 23/32
5/16-24NF-H3	1 1/8	2 23/32
5/16-27NS-H3	1 1/8	2 23/32
5/16-28UN-H3	1 1/8	2 23/32
5/16-30UN-H3	1 1/8	2 23/32
5/16-32NEF-H2	1 1/8	2 23/32
5/16-32NEF-H3	1 1/8	2 23/32
5/16-36NS-H2	1 1/8	2 23/32
5/16-36NS-H3	1 1/8	2 23/32
5/16-40UN-H2	1 1/8	2 23/32
5/16-56UN-H2	1 1/8	2 23/32
3/8-14UN-H3	1 1/4	2 15/16
3/8-16NC-H3	1 1/4	2 15/16
3/8-18NS-H3	1 1/4	2 15/16
3/8-20UN-H3	1 1/4	2 15/16
3/8-24NF-H3	1 1/4	2 15/16
3/8-26UN-H3	1 1/4	2 15/16
3/8-27NS-H3	1 1/4	2 15/16
3/8-28UN-H3	1 1/4	2 15/16
3/8-32NEF-H3	1 1/4	2 15/16
3/8-40NS-H3	1 1/4	2 15/16
3/8-48UN-H2	1 1/4	2 15/16
7/16-14NC-H3	1 7/16	3 5/32
7/16-16UN-H3	1 7/16	3 5/32
7/16-18NS-H3	1 7/16	3 5/32
7/16-20NF-H3	1 7/16	3 5/32
7/16-24NS-H3	1 7/16	3 5/32
7/16-27NS-H3	1 7/16	3 5/32
7/16-28NEF-H3	1 7/16	3 5/32
7/16-32UN-H3	1 7/16	3 5/32
7/16-40NS-H3	1 7/16	3 5/32
1/2-12NS-H3	1 21/32	3 3/8
1/2-13NC-H3	1 21/32	3 3/8
1/2-14NS-H3	1 21/32	3 3/8

UNC/UNF

SIZE	FL	OAL
1/2-16UN-H3	1 21/32	3 3/8
1/2-18NS-H3	1 21/32	3 3/8
1/2-20NF-H3	1 21/32	3 3/8
1/2-24NS-H3	1 21/32	3 3/8
1/2-27NS-H3	1 21/32	3 3/8
1/2-28NEF-H3	1 21/32	3 3/8
1/2-32UN-H3	1 21/32	3 3/8
1/2-40NS-H2	1 21/32	3 3/8
1/2-56UN-H2	1 21/32	3 3/8
15/32-32UN-H3	1 21/32	3 3/8
9/16-12NC-H3	1 21/32	3-19/32
9/16-18NF-H3	1 21/32	3-19/32
9/16-20UN-H3	1 21/32	3-19/32
9/16-24NEF-H3	1 21/32	3-19/32
9/16-27NS-H3	1 21/32	3-19/32
9/16-28UN-H3	1 21/32	3-19/32
9/16-32UN-H3	1 21/32	3-19/32
9/16-40NS-H3	1 21/32	3-19/32
5/8-11NC-H3	1 13/16	3-13/16
5/8-14NS-H3	1 13/16	3-13/16
5/8-16UN-H3	1 13/16	3-13/16
5/8-18NF-H3	1 13/16	3-13/16
5/8-20UN-H3	1 13/16	3-13/16
5/8-24NEF-H3	1 13/16	3-13/16
5/8-27NS-H3	1 13/16	3-13/16
5/8-28UN-H3	1 13/16	3-13/16
5/8-32UN-H3	1 13/16	3-13/16
5/8-40NS-H3	1 13/16	3-13/16
11/16-11UN-H3	1 13/16	4-1/32
11/16-12UN-H3	1 13/16	4-1/32
11/16-16UN-H3	1 13/16	4/1-32
11/16-18NS-H3	1 13/16	4/1-32
11/16-20UN-H3	1 13/16	4/1-32
11/16-24NEF-H3	13/16	4/1-32
11/16-27NS-H3	1 13/16	4/1-32
11/16-28UN-H3	1 13/16	4/1-32
11/16-32UN-H3	1 13/16	4/1-32
11/16-40NS-H3	1 13/16	4/1-32
3/4-10NC-H3	2	4 1/4
3/4-12UN-H3	2	4 1/4
3/4-14NS-H3	2	4 1/4
3/4-16NF-H3	2	4 1/4
3/4-18NS-H3	2	4 1/4
3/4-20NEF-H3	2	4 1/4
3/4-24NS-H3	2	4 1/4
3/4-26UN-H3	2	4 1/4
3/4-27NS-H3	2	4 1/4
3/4-28UN-H3	2	4 1/4
3/4-32UN-H3	2	4 1/4