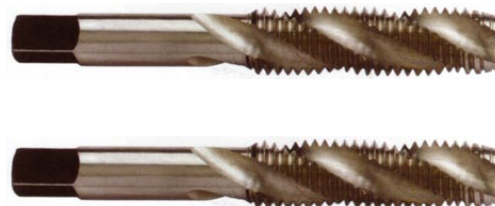


ANSI MACHINE TAPS

- Manufacturing process: fully ground
- Thread: ASME B1.1
- Flute Type: spiral flutes
- Material: HSS or HSS-Co
- Finish: bright, TiN
- Size: 4-40NC-H2-1-1/2-6NC-H4, 4-48NF-H2-1-1/2-12NF-H4



UNC/UNF

SIZE	FL	OAL
4-40NC-H2	9/16	1 7/8
4-48NF-H2	9/16	1 7/8
5-40NC-H2	5/8	1-15/16
5-44NF-H2	5/8	1-15/16
6-32NC-H3	11/16	2
6-40NF-H2	11/16	2
8-32NC-H3	3/4	2 1/8
8-36NF-H2	3/4	2 1/8
10-24NC-H3	7/8	2 3/8
10-32NF-H3	7/8	2 3/8
12-24NC-H3	15/16	2 3/8
12-28NF-H3	15/16	2 3/8
1/4-20NC-H3	1	2 1/2
1/4-28NF-H3	1	2 1/2

UNC/UNF

SIZE	FL	OAL
5/16-18NC-H3	1 1/8	2-23/32
5/16-24NF-H3	1 1/8	2-23/32
3/8-16NC-H3	1 1/4	2-15/16
3/8-24NF-H3	1 1/4	2-15/16
7/16-14NC-H3	1 7/16	3 5/32
7/16-20NF-H3	1 7/16	3 5/32
1/2-13NC-H3	1-21/32	3 3/8
1/2-20NF-H3	1-21/32	3 3/8
9/16-12NC-H3	1-21/32	3-19/32
9/16-18NF-H3	1-21/32	3-19/32
5/8-11NC-H3	1-13/16	3-13/16
5/8-18NF-H3	1-13/16	3-13/16
11/16-11UN-H3	1-13/16	4-1/32
11/16-16UN-H3	1-13/16	4-1/32

UNC/UNF

SIZE	FL	OAL
3/4-10NC-H3	2	4 1/4
3/4-16NF-H3	2	4 1/4
7/8-9NC-H4	2-7/32	4 11/16
7/8-14NF-H4	2-7/32	4 11/16
1-8NC-H4	2 1/2	5 1/8
1-12NF-H4	2 1/2	5 1/8
1-14NS-H4	2 1/2	5 1/8
1-1/8-7NC-H4	2 9/16	5 7/16
1-1/8-12NF-H4	2 9/16	5 7/16
1-1/4-7NC-H4	2 9/16	5 3/4
1-1/4-12NF-H4	2 9/16	5 3/4
1-3/8-6NC-H4	3	6 1/16
1-3/8-12NF-H4	3	6 1/16
1-1/2-6NC-H4	3	6 3/8
1-1/2-12NF-H4	3	6 3/8