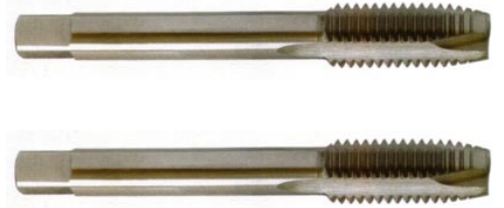


## ANSI MACHINE TAPS

- Manufacturing process: fully ground
- Thread: ASME B1.13M
- Flute Type: straight flutes with spiral point
- Material: HSS or HSS-Co
- Finish: bright
- Size: M1.2x0.2-M52x5



### M/MF

SIZE	FL	OAL
M1.2x0.2	5/16	1 5/8
M1.2x0.25	5/16	1 5/8
M1.4x0.2	5/16	1 5/8
M1.4x0.3	5/16	1 5/8
M1.6x0.2	5/16	1 5/8
M1.6x0.35	5/16	1 5/8
M1.8x0.2	3/8	1 11/16
M1.8x0.35	3/8	1 11/16
M2x0.25	7/16	1 3/4
M2.2x0.25	7/16	1 3/4
M2.2x0.45	7/16	1 3/4
M2.5x0.35	1/2	1 13/16
M2.5x0.45	1/2	1 13/16
M3x0.35	5/8	1 15/16
M3x0.5	5/8	1 15/16
M3.5x0.35	11/16	2
M3.5x0.6	11/16	2
M4x0.5	3/4	2 1/8
M4x0.7	3/4	2 1/8
M4.5x0.5	7/8	2 3/8
M4.5x0.75	7/8	2 3/8
M5x0.5	7/8	2 3/8
M5x0.8	7/8	2 3/8
M5x0.9	7/8	2 3/8
M6x0.5	1	2 1/2
M6x0.75	1	2 1/2
M6x1	1	2 1/2
M6x1.25	1	2 1/2
M7x0.5	1 1/8	2 23/32
M7x0.75	1 1/8	2 23/32
M7x1	1 1/8	2 23/32
M8x0.5	1 1/8	2 23/32
M8x0.75	1 1/8	2 23/32
M8x1	1 1/8	2 23/32
M8x1.25	1 1/8	2 23/32
M9x0.5	1 1/4	2 15/16
M9x0.75	1 1/4	2 15/16
M9x1	1 1/4	2 15/16
M9x1.25	1 1/4	2 15/16
M10x0.5	1 1/4	2 15/16
M10x0.75	1 1/4	2 15/16
M10x1	1 1/4	2 15/16
M10x1.25	1 1/4	2 15/16
M10x1.5	1 1/4	2 15/16

### M/MF

SIZE	FL	OAL
M11x0.5	1 7/16	3 5/32
M11x0.75	1 7/16	3 5/32
M11x1	1 7/16	3 5/32
M11x1.25	1 7/16	3 5/32
M11x1.5	1 7/16	3 5/32
M12x1	1 21/32	3 3/8
M12x1.25	1 21/32	3 3/8
M12x1.5	1 21/32	3 3/8
M12x1.75	1 21/32	3 3/8
M14x1	1 21/32	3 19/32
M14x1.25	1 21/32	3 19/32
M14x1.5	1 21/32	3 19/32
M14x2	1 21/32	3 19/32
M16x1	1 13/16	3 13/16
M16x1.5	1 13/16	3 13/16
M16x2	1 13/16	3 13/16
M17x1.5	1 13/16	4 1/32
M18x1	1 13/16	4 1/32
M18x1.5	1 13/16	4 1/32
M18x2	1 13/16	4 1/32
M18x2.5	1 13/16	4 1/32
M20x1	2	4 15/32
M20x1.5	2	4 15/32
M20x2	2	4 15/32
M20x2.5	2	4 15/32
M22x1	2 7/32	4 11/16
M22x1.5	2 7/32	4 11/16
M22x2	2 7/32	4 11/16
M22x2.5	2 7/32	4 11/16
M24x1	2 7/32	4 29/32
M24x1.25	2 7/32	4 29/32
M24x1.5	2 7/32	4 29/32
M24x2	2 7/32	4 29/32
M24x3	2 7/32	4 29/32
M25x1.5	2 1/2	5 1/8
M25x2	2 1/2	5 1/8
M26x1.5	2 1/2	5 1/8
M27x1	2 1/2	4
M27x1.5	2 1/2	4
M27x2	2 1/2	5 1/8
M27x3	2 1/2	5 1/8
M28x1	1 1/2	4
M28x1.5	1 1/2	4
M28x2	2 9/16	5 7/16

### M/MF

SIZE	FL	OAL
M30x1	1 1/2	4
M30x1.5	1 1/2	4
M30x2	2 9/16	5 7/16
M30x3	2 9/16	5 7/16
M30x3.5	2 9/16	5 7/16
M32x1.5	1 1/2	4
M32x2	2 9/16	5 3/4
M33x1.5	1 1/2	4
M33x2	2 9/16	5 3/4
M33x3	2 9/16	5 3/4
M33x3.5	2 9/16	5 3/4
M35x1.5	1 1/2	4
M36x1.5	1 1/2	4
M36x2	3	6 1/16
M36x3	3	6 1/16
M36x4	3	6 1/16
M38x1.5	1 1/2	4
M39x1.5	2	5
M39x2	2	5
M39x3	3 3/16	6 11/16
M39x4	3 3/16	6 11/16
M40x1.5	2	5
M40x2	2	5
M40x3	3 3/16	6 11/16
M42x1.5	2	5
M42x2	2	5
M42x3	3 3/16	7
M42x4.5	3 3/16	7
M45x1.5	2	5
M45x2	2	5
M45x3	3 9/16	7 5/16
M45x4.5	3 9/16	7 5/16
M48x1.5	2	5
M48x2	2	5
M48x3	3 9/16	7 5/8
M48x5	3 9/16	7 5/8
M50x1.5	2	5
M50x2	2	5
M50x3	3 9/16	7 5/8
M50x5	3 9/16	7 5/8
M52x1.5	2	5 1/4
M52x2	2	5 1/4
M52x3	3 9/16	8
M52x5	3 9/16	8