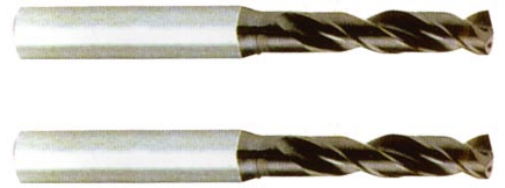


ASME SOLID CARBIDE TWIST DRILLS-COOLANT HOLE

- Manufacturing process: fully ground
- Point angle: 140° Spira angle: 30°
- Flute Type: N
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 1/4-3/4inch



D	Dec. Equiv.	FL	OAL
1/4	0.2500	2 3/32	3 37/64
17/64	0.3125	2 3/32	3 37/64
9/32	0.3125	2 3/32	3 37/64
19/64	0.3125	2 3/32	3 37/64
5/16	0.3125	2 3/32	3 37/64
21/64	0.3750	2 13/32	4 1/16
11/32	0.3750	2 13/32	4 1/16
23/64	0.3750	2 13/32	4 1/16
3/8	0.3750	2 13/32	4 1/16
25/64	0.4375	2 51/64	4 41/64
13/32	0.4375	2 51/64	4 41/64
27/64	0.4375	2 51/64	4 41/64
7/16	0.4375	2 51/64	4 41/64
29/64	0.5000	3 1/32	4 7/8
15/32	0.5000	3 1/32	4 7/8
31/64	0.5000	3 1/32	4 7/8
1/2	0.5000	3 1/32	4 7/8

D	Dec. Equiv.	FL	OAL
33/64	0.5625	3 1/32	4 7/8
17/32	0.5625	3 1/32	4 7/8
35/64	0.5625	3 1/32	4 7/8
9/16	0.5625	3 1/32	4 7/8
37/64	0.6250	3 17/64	5 15/64
19/32	0.6250	3 17/64	5 15/64
39/64	0.6250	3 17/64	5 15/64
5/8	0.6250	3 17/64	5 15/64
41/64	0.6875	3 21/32	5 5/8
21/32	0.6875	3 21/32	5 5/8
43/64	0.6875	3 21/32	5 5/8
11/16	0.6875	3 21/32	5 5/8
45/64	0.7500	3 21/32	6 1/32
23/32	0.7500	3 21/32	6 1/32
47/64	0.7500	3 21/32	6 1/32
3/4	0.7500	3 21/32	6 1/32