

ASME SOLID CARBIDE TWIST DRILLS-LOW HELIX

- Manufacturing process: fully ground
- Point angle: 140° Spiral angle: 20°
- Flute Type: N
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 1/8-1/2inch



D	Dec. Equiv.	FL	OAL
1/8	0.1250	7/8	1 7/8
9/64	0.1406	15/16	1 15/16
5/32	0.1563	1	2 1/16
11/64	0.1719	1 1/16	2 1/8
3/16	0.1875	1 1/8	2 3/16
13/64	0.2031	1 3/16	2 1/4
7/32	0.2188	1 1/4	2 3/8

D	Dec. Equiv.	FL	OAL
15/64	0.2344	1 5/16	2 7/16
1/4	0.2500	1 3/8	2 1/2
5/16	0.3125	1 5/8	2 13/16
3/8	0.3750	1 13/16	3 1/8
7/16	0.4375	2 1/16	3 7/16
1/2	0.5000	2 1/4	3 3/4

ASME SOLID CARBIDE CENTER DRILLS

- Manufacturing process: fully ground
- Point angle: 120° Spiral angle: 15°
- Flute Type: N
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 3/64-3/32inch



D	Body Diameter	FL	OAL
3/64	1/8	3/64	1 3/4
5/64	3/16	5/64	2 1/8
7/64	1/4	7/64	2 1/4

D	Body Diameter	FL	OAL
1/8	5/16	1/8	2 1/2
3/16	7/16	3/16	2 3/4
3/32	1/2	3/32	3