BS1127 DIES

- Manufacturing process: cut thread
- Thread: BS ISO68, BS84
- Outside Type: round
- Material: HSS or alloy tool steel
- Finish: bright
- Size: 3/16-32BSF-1 1/2-8BSF, NO.1-64UNC-1-1/2-6UNC
  NO.0-80UNF-1 1/2-12UNF

BSF

Size	Outside
3/16-32	13/16x1/4
7/32-28	13/16x1/4
1/4-26	13/16x1/4
1/4-26	1x3/8
5/16-22	1x3/8
3/8-20	1x3/8
1/4-26	1.5/16x7/16
5/16-22	1.5/16x7/16
3/8-20	1.5/16x7/16
7/16-18	1.5/16x7/16
1/2-16	1.5/16x7/16
9/16-16	1.5/16x7/16
7/16-18	1.1/2x1/2
1/2-16	1.1/2x1/2
9/16-16	1.1/2x1/2
5/8-14	1.1/2x1/2
1/2-16	2x5/8
5/8-14	2x5/8
3/4-12	2x5/8
7/8-11	2x5/8
1-10	2x5/8
1 1/4-9	3x7/8
1 3/8-8	3x7/8
1 1/2-8	3x7/8

UNC

Size	Outside
NO.1-64	13/16x1/4
NO.2-56	13/16x1/4
NO.3-48	13/16x1/4
NO.4-40	13/16x1/4
NO.5-40	13/16x1/4
NO.6-32	13/16x1/4
NO.8-32	1x3/8
NO.10-24	1x3/8
NO.12-24	1x3/8
1/4-20	1x3/8
NO.8-32	1.5/16x7/16
NO.10-24	1.5/16x7/16
NO.12-24	1.5/16x7/16
NO.1/4-20	1.5/16x7/16
5/16-18	1.5/16x7/16
3/8-16	1.5/16x7/16
7/16-14	1.5/16x7/16
1/4-20	1.1/2x1/2
5/16-18	1.1/2x1/2
3/8-16	1.1/2x1/2
7/16-14	1.1/2x1/2
1/2-13	1.1/2x1/2
9/16-12	1.1/2x1/2
5/8-11	2x5/8
3/4-10	2x5/8
5/8-11	2x5/8
3/4-10	2x5/8
7/8-9	2x5/8
1-8	2x5/8
1-1/8-7	3x7/8
1-1/4-7	3x7/8
1-3/8-6	3x7/8
1-1/2-6	3x7/8

UNF

Size	Outside
NO.0-80	13/16x1/4
NO.1-72	13/16x1/4
NO.2-64	13/16x1/4
NO.3-56	13/16x1/4
NO.4-48	13/16x1/4
NO.5-44	13/16x1/4
NO.6-40	13/16x1/4
NO.8-36	13/16x1/4
NO.10-32	13/16x1/4
NO.12-28	13/16x1/4
1/4-28	13/16x1/4
NO.6-40	1x3/8
NO.8-36	1x3/8
NO.10-32	1x3/8
NO.12-28	1x3/8
1/4-28	1x3/8
5/16-24	1x3/8
3/8-24	1x3/8
7/16-20	1x3/8
1/4-28	1.5/16x7/16
5/16-24	1.5/16x7/16
3/8-24	1.5/16x7/16
7/16-20	1.5/16x7/16
1/2-20	1.5/16x7/16
9/16-18	1.5/16x7/16
1/4-28	1.1/2x1/2
5/16-24	1.1/2x1/2
3/8-24	1.1/2x1/2
7/16-20	1.1/2x1/2
1/2-20	1.1/2x1/2
9/16-18	1.1/2x1/2
5/8-18	1.1/2x1/2
3/4-16	1.1/2x1/2
1/2-20	2x5/8
9/16-18	2x5/8
5/8-18	2x5/8
3/4-16	2x5/8
7/8-14	2x5/8
1-12	2x5/8
1 1/8-12	3x7/8
1 1/4-12	3x7/8
1 3/8-12	3x7/8
1 1/2-12	3x7/8