

## DIN206 HAND REAMERS

- Manufacturing process: fully ground
- Tolerance: H7, H8, H9
- Flute Type: straight flutes, 8° left helix
- Material: HSS or alloy tool steel
- Finish: bright, TiN
- Diameter: 3-50mm



D	d	FL	OAL	Flutes
3	3	31	62	4
3.5	3.5	35	71	6
4	4	38	76	6
4.5	4.5	41	81	6
5	5	44	87	6
5.5	5.5	47	93	6
6	6	47	93	6
6.5	6.5	50	100	6
7	7	54	107	6
7.5	7.5	54	107	6
8	8	58	115	6
8.5	8.5	58	115	6
9	9	62	124	6
9.5	9.5	62	124	6
10	10	66	133	6
10.5	10.5	66	133	6
11	11	71	142	6
11.5	11.5	71	142	6
12	12	76	152	6
12.5	12.5	76	152	6
13	13	76	152	6
13.5	13.5	81	163	6
14	14	81	163	6
14.5	14.5	81	163	8
15	15	81	163	8
16	16	87	175	8
17	17	87	175	8

D	d	FL	OAL	Flutes
18	18	93	188	8
19	19	93	188	8
20	20	100	201	8
21	21	100	201	8
22	22	107	215	8
23	23	107	215	8
24	24	115	231	10
25	25	115	231	10
26	26	115	231	10
27	27	124	247	10
28	28	124	247	10
29	29	124	247	10
30	30	124	247	10
31	31	133	265	10
32	32	133	265	10
33	33	133	265	10
34	34	142	284	10
35	35	142	284	10
36	36	142	284	10
37	37	142	284	10
38	38	152	305	12
39	39	152	305	12
40	40	152	305	12
42	42	152	305	12
44	44	163	326	12
45	45	163	326	12
50	50	174	347	12

