

DIN338 SOLID CARBIDE TWIST DRILLS

- Manufacturing process: fully ground
- Point angle: 140° Spiral angle: 30°
- Flute Type: N
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 3.0-20.0mm



D	d	FL	OAL
3.0	3.0	33	61
4.0	4.0	43	75
5.0	5.0	52	86
6.0	6.0	57	93
7.0	7.0	69	109
8.0	8.0	75	117
9.0	9.0	81	125

D	d	FL	OAL
10.0	10.0	87	133
11.0	11.0	94	142
12.0	12.0	101	151
14.0	14.0	108	160
16.0	16.0	120	178
18.0	18.0	130	191
20.0	20.0	140	205

DIN1897 SOLID CARBIDE TWIST DRILLS

- Manufacturing process: fully ground
- Point angle: 140° Spiral angle: 30°
- Flute Type: N
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 3.0-20.0mm



D	d	FL	OAL
3.0	3.0	16	46
4.0	4.0	22	55
5.0	5.0	26	62
6.0	6.0	28	66
7.0	7.0	34	74
8.0	8.0	37	79
9.0	9.0	40	84

D	d	FL	OAL
10.0	10.0	43	89
11.0	11.0	47	95
12.0	12.0	51	102
14.0	14.0	54	107
16.0	16.0	58	115
18.0	18.0	62	123
20.0	20.0	66	131