

## DIN351 HAND TAPS

- Manufacturing process: cut thread, ground, fully ground
- Thread: ISO68
- Flute Type: straight flutes
- Material: HSS or alloy tool steel
- Finish: bright
- Size: 1/16-60BSW-2-4-1/2BSW, NO.1-64UNC-2-4-1/2UNC  
NO.0-80UNF-1-1/12-12UNF



### BSW

SIZE	FL	OAL
1/16-60BSW	10	32
3/32-40BSW	11	36
1/8BSW	12	40
5/32-32BSW	14	45
3/16-24BSW	18	50
7/32-24BSW	18	50
1/4-20BSW	22	56
5/16-18BSW	25	63
3/8-16BSW	28	70
7/16-14BSW	30	75
1/2-12BSW	32	80
9/16-12BSW	32	80
5/8-11BSW	36	90
3/4-10BSW	40	105
7/8-9BSW	45	110
1-8BSW	50	110
1-1/8-7BSW	56	132
1-1/4-7BSW	56	132
1-3/8-6BSW	63	150
1-1/2-6BSW	63	150
1-5/8-5BSW	70	160
1-3/4-5BSW	70	160
1-7/8-4-1/2BSW	80	190
2-4-1/2BSW	80	190

### UNC

SIZE	FL	OAL
No.1-64UNC	10	32
No.2-56UNC	11	36
No.3-48UNC	11	36
No.4-40UNC	12	40
No.5-40UNC	12	40
No.6-32UNC	14	45
No.8-32UNC	14	45
No.10-24UNC	16	48
No.12-24UNC	18	50
1/4-20UNC	22	56
5/16-18UNC	25	63
3/8-16UNC	28	70
7/16-14UNC	30	75
1/2-13UNC	32	80
9/16-12UNC	32	80
5/8-11UNC	36	90
3/4-10UNC	40	105
7/8-9UNC	45	110
1-8UNC	50	110
1-1/8-7UNC	56	132
1-1/4-7UNC	56	132
1-3/8-6UNC	63	150
1-1/2-6UNC	63	150
1-3/4-5UNC	70	160
2-4-1/2UNC	80	190

### UNF

SIZE	FL	OAL
No.0-80UNF	8	28
No.1-72UNF	10	32
No.2-64UNF	10	32
No.3-56UNF	10	32
No.4-48UNF	11	36
No.5-44UNF	12	40
No.6-40UNF	12	40
No.8-36UNF	12	40
No.10-32UNF	14	45
No.12-28UNF	16	50
1/4-28UNF	18	56
5/16-24UNF	18	56
3/8-24UNF	18	63
7/16-20UNF	18	63
1/2-20UNF	20	63
9/16-18UNF	20	70
5/8-18UNF	20	70
3/4-16UNF	22	80
7/8-14UNF	22	80
1-14UNF	22	90
1-12UNF	22	90
1-1/8-12UNF	28	100
1-1/4-12UNF	28	100
1-3/8-12UNF	32	110
1-1/2-12UNF	32	110