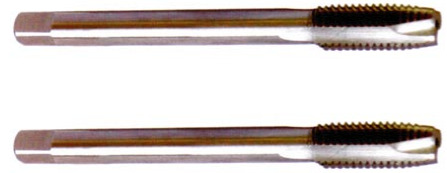


DIN374 MACHINE TAPS

- Manufacturing process: ground, fully ground
- Thread: DIN13, ISO68
- Flute Type: straight flutes with spiral point
- Material: HSS or HSS-Co
- Finish: bright
- Size: M3x0.35-M52x1.5, 1/4-28UNF- 1-1/2-12UNF



MF

SIZE	FL	OAL
M3x0.35	10	56
M3.5x0.35	10	56
M4x0.35	10	63
M4x0.5	10	63
M5x0.5	12	70
M6x0.5	14	80
M6x0.75	14	80
M7x0.75	14	80
M8x0.5	19	80
M8x0.75	19	80
M8x1	22	90
M9x1	22	90
M10x0.5	20	90
M10x0.75	20	100
M10x1	20	90
M10x1.25	24	90
M11x1	20	100
M11x1.25	20	100
M12x0.75	22	100
M12x1	22	100
M12x1.25	22	100
M12x1.5	22	100
M13x1	22	100
M13x1.5	22	100
M14x0.75	22	100
M14x1	22	100
M14x1.25	22	100
M14x1.5	22	100
M16x1	22	100

MF

SIZE	FL	OAL
M16x1.25	22	100
M16x1.5	22	100
M18x1	25	110
M18x1.5	25	110
M18x2	34	125
M20x1	25	125
M20x1.5	25	125
M20x2	34	140
M22x1	25	125
M22x1.5	25	125
M22x2	34	140
M24x1	28	140
M24x1.5	28	140
M24x2	28	140
M26x1.5	28	140
M27x2	28	140
M28x1.5	28	140
M30x1.5	28	150
M30x2	28	150
M32x1.5	28	150
M35x1.5	30	170
M36x1.5	30	170
M38x1.5	30	170
M40x1.5	30	170
M42x1.5	30	170
M45x1.5	32	180
M48x1.5	32	190
M50x1.5	32	190
M52x1.5	32	190

UNF

SIZE	FL	OAL
1/4-28UNF	17	80
5/16-24UNF	20	90
3/8-24UNF	16	90
7/16-20UNF	22	100
1/2-20UNF	22	100
9/16-18UNF	22	100
5/8-18UNF	22	100
3/4-16UNF	25	110
7/8-14UNF	25	125
1-12UNF	28	140
1-1/8-12UNF	28	150
1-1/4-12UNF	28	150
1-3/8-12UNF	30	170
1-1/2-12UNF	30	170