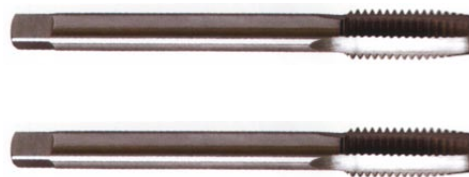


DIN374 MACHINE TAPS

- Manufacturing process: ground, fully ground
- Thread: DIN13, ISO68
- Flute Type: straight flutes
- Material: HSS or HSS-Co
- Finish: bright
- Size: M3x0.35-M52x1.5, 1/4-28UNF- 1-1/2-12UNF



MF

| SIZE | FL | OAL |
|-----------|----|-----|
| M3x0.35 | 10 | 56 |
| M3.5x0.35 | 10 | 56 |
| M4x0.35 | 10 | 63 |
| M4x0.5 | 10 | 63 |
| M5x0.5 | 12 | 70 |
| M6x0.5 | 14 | 80 |
| M6x0.75 | 14 | 80 |
| M7x0.75 | 14 | 80 |
| M8x0.5 | 19 | 80 |
| M8x0.75 | 19 | 80 |
| M8x1 | 22 | 90 |
| M9x1 | 22 | 90 |
| M10x0.5 | 20 | 90 |
| M10x0.75 | 20 | 100 |
| M10x1 | 20 | 90 |
| M10x1.25 | 24 | 90 |
| M11x1 | 20 | 100 |
| M11x1.25 | 20 | 100 |
| M12x0.75 | 22 | 100 |
| M12x1 | 22 | 100 |
| M12x1.25 | 22 | 100 |
| M12x1.5 | 22 | 100 |
| M13x1 | 22 | 100 |
| M13x1.5 | 22 | 100 |
| M14x0.75 | 22 | 100 |
| M14x1 | 22 | 100 |
| M14x1.25 | 22 | 100 |
| M14x1.5 | 22 | 100 |
| M16x1 | 22 | 100 |

MF

| SIZE | FL | OAL |
|----------|----|-----|
| M16x1.25 | 22 | 100 |
| M16x1.5 | 22 | 100 |
| M18x1 | 25 | 110 |
| M18x1.5 | 25 | 110 |
| M18x2 | 34 | 125 |
| M20x1 | 25 | 125 |
| M20x1.5 | 25 | 125 |
| M20x2 | 34 | 140 |
| M22x1 | 25 | 125 |
| M22x1.5 | 25 | 125 |
| M22x2 | 34 | 140 |
| M24x1 | 28 | 140 |
| M24x1.5 | 28 | 140 |
| M24x2 | 28 | 140 |
| M26x1.5 | 28 | 140 |
| M27x2 | 28 | 140 |
| M28x1.5 | 28 | 140 |
| M30x1.5 | 28 | 150 |
| M30x2 | 28 | 150 |
| M32x1.5 | 28 | 150 |
| M35x1.5 | 30 | 170 |
| M36x1.5 | 30 | 170 |
| M38x1.5 | 30 | 170 |
| M40x1.5 | 30 | 170 |
| M42x1.5 | 30 | 170 |
| M45x1.5 | 32 | 180 |
| M48x1.5 | 32 | 190 |
| M50x1.5 | 32 | 190 |
| M52x1.5 | 32 | 190 |

UNF

| SIZE | FL | OAL |
|-------------|----|-----|
| 1/4-28UNF | 17 | 80 |
| 5/16-24UNF | 20 | 90 |
| 3/8-24UNF | 16 | 90 |
| 7/16-20UNF | 22 | 100 |
| 1/2-20UNF | 22 | 100 |
| 9/16-18UNF | 22 | 100 |
| 5/8-18UNF | 22 | 100 |
| 3/4-16UNF | 25 | 110 |
| 7/8-14UNF | 25 | 125 |
| 1-12UNF | 28 | 140 |
| 1-1/8-12UNF | 28 | 150 |
| 1-1/4-12UNF | 28 | 150 |
| 1-3/8-12UNF | 30 | 170 |
| 1-1/2-12UNF | 30 | 170 |