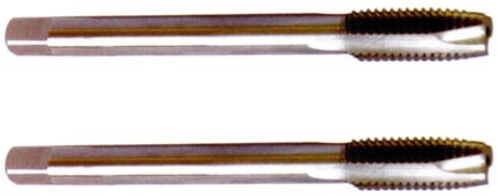
DIN376 MACHINE TAPS

- Manufacturing process: fully ground
- Thread: DIN13, ISO68
- Flute Type: straight flutes with spiral point
- Material: HSS or HSS-Co
- Finish: bright
- Size: M3x0.5-M52x5, BSW7/16-14-BSW2-4-1/2, BSF1/4-26-BSF1-10
  1/4UNC-1-1/2-6UNC



M

SIZE	FL	OAL
M3x0.5	11	56
M4x0.7	13	63
M5x0.8	16	70
M6x1	19	80
M7x1	19	80
M8x1.25	22	90
M9x1.25	22	90
M10x1.5	24	100
M11x1.5	24	100
M12x1.75	29	110
M14x2	30	110
M16x2	32	110
M18x2.5	34	125
M20x2.5	34	140
M22x2.5	34	140
M24x3	38	160
M27x3	38	160
M30x3.5	45	180
M33x3.5	50	180
M36x4	56	200
M39x4	60	200
M42x4.5	60	200
M45x4.5	65	220
M48x5	70	250
M52x5	70	250

BSW/BSF

SIZE	FL	OAL
BSW3/8-16	22	100
BSW7/16-14	22	100
BSW1/2-12	24	110
BSW9/16-12	26	110
BSW5/8-11	27	110
BSW3/4-10	30	125
BSW7/8-11	32	140
BSW1-8	36	160
BSW1-1/8-7	40	180
BSW1-1/4-7	40	180
BSW1-3/8-6	50	200
BSW1-1/2-6	50	200
BSW1-3/4-5	58	220
BSW2-4-1/2	65	250
BSF1/4-26	17	80
BSF5/16-22	20	90
BSF3/8-20	22	100
BSF7/16-18	22	100
BSF1/2-16	24	110
BSF5/8-14	27	110
BSF3/4-12	30	125
BSF7/8-11	32	140
BSF1-10	36	160

UNC

SIZE	FL	OAL
1/4-20UNC	17	80
5/16-18UNC	20	90
3/8-16UNC	22	100
7/16-14UNC	22	100
1/2-13UNC	24	110
9/16-12UNC	26	110
5/8-11UNC	27	110
3/4-10UNC	30	125
7/8-9UNC	32	140
1-8UNC	36	160
1-1/8-7UNC	40	180
1-1/4-7UNC	40	180
1-3/8-6UNC	50	200
1-1/2-6UNC	50	200