

## DIN6537L SOLID CARBIDE TWIST DRILLS

- Manufacturing process: fully ground
- Point angle: 140° Spiral angle: 30°
- Flute type: N
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 3-18mm



D	d	FL	OAL
3.0	6	28	66
3.3	6	28	66
3.4	6	28	66
3.5	6	28	66
3.7	6	28	66
4.0	6	36	74
4.2	6	36	74
4.3	6	36	74
4.5	6	36	74
4.8	6	44	82
5.0	6	44	82
5.1	6	44	82
5.2	6	44	82
5.5	6	44	82
5.8	6	44	82
6.0	6	44	82
6.1	8	5.3	91
6.2	8	5.3	91
6.3	8	5.3	91
6.5	8	5.3	91
6.6	8	5.3	91
6.8	8	5.3	91
6.9	8	5.3	91
7.0	8	5.3	91
7.1	8	5.3	91
7.4	8	5.3	91
7.5	8	5.3	91
7.8	8	5.3	91
8.0	8	5.3	91
8.1	10	61	103
8.4	10	61	103
8.5	10	61	103
8.6	10	61	103
8.7	10	61	103
8.8	10	61	103
9.0	10	61	103

D	d	FL	OAL
9.3	10	61	103
9.5	10	61	103
9.6	10	61	103
9.8	10	61	103
10.0	10	61	103
10.2	12	71	118
10.4	12	71	118
10.5	12	71	118
10.6	12	71	118
10.8	12	71	118
11.0	12	71	118
11.2	12	71	118
11.5	12	71	118
11.8	12	71	118
12.0	12	71	118
12.2	14	77	124
12.5	14	77	124
12.7	14	77	124
12.8	14	77	124
13.0	14	77	124
13.5	14	77	124
13.8	14	77	124
14.0	14	77	124
14.5	16	83	133
14.8	16	83	133
15.0	16	83	133
15.1	16	83	133
15.5	16	83	133
15.8	16	83	133
16.0	16	83	133
16.5	18	93	143
16.8	18	93	143
17.0	18	93	143
17.5	18	93	143
17.8	18	93	143
18.0	18	93	143