DIN6539 SOLID CARBIDE TWIST DRILLS-3 FLUTES

- Manufacturing process: fully ground
- Point angle: 150° Spiral angle: 30°
- Flute type: 3 flutes
- Material: tungsten carbide
- Finish: bright, TiN, TiALN
- Diameter: 1/8-3/4inch

D	Dec. Equiv.	FL	OAL
1/8	0.1250	3/4	1 7/8
9/64	0.1406	13/16	1 15/16
5/32	0.1563	7/8	2 1/16
11/64	0.1719	7/8	2 1/8
3/16	0.1875	15/16	2 3/16
13/64	0.2031	1	2 1/4
7/32	0.2188	1 1/16	2 3/8
15/64	0.2344	1 1/8	2 7/16
1/4	0.2500	1 3/16	2 1/2

D	Dec. Equiv.	FL	OAL
5/16	0.3125	1 7/16	2 13/16
3/8	0.3750	1 5/8	3 1/8
7/16	0.4375	1 3/4	3 7/16
1/2	0.5000	2	3 3/4
9/16	0.5625	2 1/8	4
5/8	0.6250	2 1/4	4 1/4
11/16	0.6875	2 7/8	4 5/8
3/4	0.7500	3 1/8	5