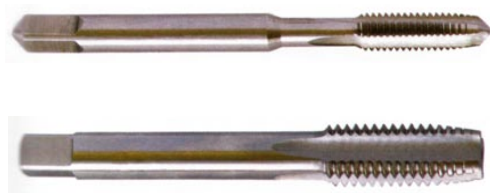


## ISO MACHINE & HAND TAPS

- Manufacturing process: cut thread, ground, fully ground
- Thread: ISO68
- Flute Type: straight flutes
- Material: HSS or alloy tool steel
- Finish: bright
- Size: NO.1-64UNC-4-4UNC, NO.0-80UNF-1-1/2-12UNF



M/MF			UNC/UNF			UNC/UNF		
SIZE	FL	OAL	SIZE	FL	OAL	SIZE	FL	OAL
M42x4.5	170	60	NO.0-80UNF	8	41	9/16-12UNC	30	95
M45x1.5	165	45	NO.1-64UNC	8	41	9/16-18UNF	30	95
M45x2	165	45	NO.1-72UNF	8	41	5/8-11UNC	32	102
M45x3	187	67	NO.2-56UNC	9.5	44.5	5/8-18UNF	32	102
M45x4	187	67	NO.2-64UNF	9.5	44.5	3/4-10UNC	37	112
M45x4.5	187	67	NO.3-48UNC	9.5	44.5	3/4-16UNF	37	112
M48x1.5	165	45	NO.3-56UNF	9.5	44.5	7/8-9UNC	38	118
M48x2	165	45	NO.4-40UNC	11	48	7/8-14UNF	38	118
M48x3	187	67	NO.4-48UNF	11	48	1-8UNC	45	130
M48x4	187	67	NO.5-40UNC	11	48	1-12UNF	45	130
M48x5	187	67	NO.5-44UNF	11	48	1-1/8-7UNC	48	138
M50x1.5	165	45	NO.6-32UNC	13	50	1-1/8-12UNF	37	127
M50x2	165	45	NO.6-40UNF	13	50	1-1/4-7UNC	51	151
M50x3	187	67	NO.8-32UNC	13	53	1-1/4-12UNF	37	137
M52x1.5	175	45	NO.8-36UNF	13	53	1-3/8-6UNC	57	162
M52x2	175	45	NO.10-24UNC	16	58	1-3/8-12UNF	39	144
M52x3	200	70	NO.10-32UNF	16	58	1-1/2-6UNC	60	170
M52x4	200	70	NO.12-24UNC	17	62	1-1/2-12UNF	39	149
M55x1.5	175	45	NO.12-28UNF	17	62	1-3/4-5UNC	67	187
M55x2	175	45	1/4-20UNC	19	66	2-4-1/2UNC	70	200
M55x3	200	70	1/4-28UNF	19	66	2-1/4-4-1/2UNC	76	221
M55x4	200	70	5/16-18UNC	22	72	2-1/2-4UNC	79	224
M56x1.5	175	45	5/16-24UNF	22	72	2-3/4-4UNC	79	234
M56x2	175	45	3/8-16UNC	24	80	3-4UNC	83	258
M56x3	200	70	3/8-24UNF	24	80	3-1/4-4UNC	86	261
M56x4	200	70	7/16-14UNC	25	85	3-1/2-4UNC	86	261
M58x1.5	193	76	7/16-20UNF	25	85	3-3/4-4UNC	89	279
M58x2	193	76	1/2-13UNC	29	89	4-4UNC	89	279
M58x3	209	76	1/2-20UNF	29	89			
M58x4	209	76						
M60x1.5	193	76						
M60x2	193	76						
M60x3	209	76						
M60x4	209	76						
M62x1.5	193	76						
M62x2	193	76						
M62x3	209	76						
M62x4	209	76						
M64x1.5	193	79						
M64x2	193	79						
M64x3	209	79						
M64x4	290	79						
M65x1.5	193	79						
M65x2	193	79						
M65x3	209	79						
M65x4	209	79						
M68x1.5	203	79						
M68x2	203	79						
M68x3	219	79						
M68x4	219	79						
M68x6	234	79						