

ISO MACHINE TAPS

- Manufacturing process: fully ground
- Thread: ISO68
- Flute Type: spiral flutes
- Material: HSS or HSS-Co
- Finish: bright, TiN
- Size: 1/8-40BSW-2-4-1/2BSW, 3/16-32BS-2-7BSF, NO.0-80UNF-1-1/2-12UNF, NO.1-64UNC-2-4-1/2UNC



BSW/BSF

SIZE	FL	OAL
1/8-40BSW	11	48
3/16-24BSW	16	58
3/16-32BSF	16	58
7/32-28BSF	17	62
1/4-20BSW	19	66
1/4-26BSF	19	66
9/32-26BSW	19	66
5/16-18BSW	22	72
5/16-22BSF	22	72
3/8-16BSW	24	80
3/8-20BSF	24	80
7/16-14BSW	25	85
7/16-18BSF	25	85
1/2-12BSW	29	89
1/2-16BSF	29	89
9/16-12BSW	30	95
9/16-16BSF	30	95
5/8-11BSW	32	102
5/8-14BSF	32	102
3/4-10BSW	37	112
3/4-12BSF	37	112
7/8-9BSW	38	118
7/8-11BSF	38	118
1-8BSW	45	130
1-10BSF	45	130
1-1/8-7BSW	48	138
1-1/8-9BSF	48	138
1-1/4-7BSW	51	151
1-1/4-9BSF	51	151
1-3/8-6BSF	57	162
1-3/8-8BSF	57	162
1-1/2-6BSW	60	170
1-1/2-8BSF	60	170
1-5/8-5BSF	60	170
1-5/8-8BSF	60	170
1-3/4-5BSW	67	187
1-3/4-7BSF	67	187
2-4-1/2BSW	70	200
2-7BSF	70	200

UNC/UNF

SIZE	FL	OAL
NO.0-80UNF	8	41
NO.1-64UNC	8	41
NO.1-72UNF	8	41
NO.2-56UNC	9.5	44.5
NO.2-64UNF	9.5	44.5
NO.3-48UNC	9.5	44.5
NO.3-56UNF	9.5	44.5
NO.4-40UNC	11	48
NO.4-48UNF	11	48
NO.5-40UNC	11	48
NO.5-44UNF	11	48
NO.6-32UNC	13	50
NO.6-40UNF	13	50
NO.8-32UNC	13	53
NO.8-36UNF	13	53
NO.10-24UNC	16	58
NO.10-32UNF	16	58
NO.12-24UNC	17	62
NO.12-28UNF	17	62
1/4-20UNC	19	66
1/4-28UNF	19	66
5/16-18UNC	22	72
5/16-24UNF	22	72
3/8-16UNC	24	80
3/8-24UNF	24	80

UNC/UNF

SIZE	FL	OAL
7/16-14UNC	25	85
7/16-20UNF	25	85
1/2-13UNC	29	89
1/2-20UNF	29	89
9/16-12UNC	30	95
9/16-18UNF	30	95
5/8-11UNC	32	102
5/8-18UNF	32	102
3/4-10UNC	37	112
3/4-16UNF	37	112
7/8-9UNC	38	118
7/8-14UNF	38	118
1-8UNC	45	130
1-12UNF	45	130
1-1/8-7UNC	48	138
1-1/8-12UNF	48	138
1-1/4-7UNC	51	151
1-1/4-12UNF	51	151
1-3/8-6UNC	57	162
1-3/8-12UNF	57	162
1-1/2-6UNC	60	170
1-1/2-12UNF	60	170
1-3/4-5UNC	67	187
2-4-1/2UNC	70	200