ISO866/ISO2540 HSS CENTER DRILLS-TYPE A, TYPE B

- Manufacturing process: fully ground
- Point angle: 120°
- Flute type: N
- Material: HSS or HSS-Co
- Finish: bright, TiN
- Diameter: 1-10mm

TYPE A

D	d	FL	OAL
1	3.15	1.3	31.5
1	3.15	1.3	(100)
1	3.15	1.3	(150)
1	4	1.3	35.5
1.25	3.15	1.6	31.5
1.25	5	1.6	40
1.6	4	2	35.5
1.6	4	2	(100)
1.6	4	2	(150)
1.6	6.3	2	45
2	5	2.5	40
2	5	2.5	(100)
2	5	2.5	(150)
2	8	2.5	50
2.5	6.3	3.1	45
2.5	6.3	3.1	(100)
2.5	6.3	3.1	(150)
2.5	10	3.1	56
3.15	8	3.9	50
3.15	8	3.9	(100)
3.15	8	3.9	(150)
3.15	11.2	3.9	60
4	10	5	56
4	10	5	(100)
4	10	5	(150)
4	14	5	65
5	12.5	6.3	63
5	18	6.3	75
6.3	16	8	71
6.3	20	8	80
8	20	10.1	80
8	25	10.1	100
10	25	12.8	100
10	31.5	12.8	125

TYPE B

D	d	FL	OAL	D1
1	4	1.3	35.5	2.12
1.25	5	1.6	40	2.65
1.6	6.3	2	45	3.35
2	8	2.5	50	4.25
2.5	10	3.1	56	5.3
3.15	11.2	3.9	60	6.7
4	14	5	65	8.5
5	18	6.3	75	10.6
6.3	20	8	80	13.2
8	25	10.1	100	17
10	31.5	12.8	125	21.2