JIS MACHINE TAPS

- Manufacturing process: fully ground
- Thread: JIS B 0206
- Flute Type: spiral flutes
- Material: HSS or HSS-Co
- Finish: bright, TiN
- Size: 4-40NC-2-4-1/2NC, 4-48NF-1-1/2-12NF

UNC/UNF

SIZE	FL	OAL
4-40NC	44	16
4-48NF	44	16
5-40NC	46	18
5-44NF	46	18
6-32NC	48	18
6-40NF	48	18
8-32NC	52	20
8-36NF	52	20
10-24NC	60	22
10-32NF	60	22
12-24NC	60	22
12-28NF	60	22
3/32-48NC	44	16
5/32-32NC	52	20
5/32-36NF	52	20
3/16-24NC	60	22
3/16-32NF	60	22
7/32-24NC	60	22
7/32-28NF	60	22
1/4-20NC	62	24
1/4-28NF	62	24
5/16-18NC	70	30
5/16-24NF	70	30
3/8-16NC	75	35
3/8-24NF	75	32
7/16-14NC	80	38

UNC/UNF

SIZE	FL	OAL
7/16-20NF	80	38
1/2-13NC	85	42
1/2-20NF	85	42
9/16-12NC	90	42
9/16-18NF	90	42
5/8-11NC	95	45
5/8-18NF	95	45
11/16-11UN	95	45
11/16-18NS	95	45
3/4-10NC	105	50
3/4-16NF	95	45
7/8-9NC	115	55
7/8-14NF	95	45
1-8NC	125	60
1-12NF	95	45
1-14NS	95	45
1-1/8-7NC	135	65
1-1/8-12NF	105	45
1-1/4-7NC	145	70
1-1/4-12NF	105	45
1-3/8-6NC	155	75
1-3/8-12NF	110	45
1-1/2-6NC	160	78
1-1/2-12NF	115	45
1-3/4-5NC	175	85
2-4-1/2NC	195	92

BSW/BSF

SIZE	FL	OAL
1/8-40BSW	18	46
5/32-32BSW	20	52
3/16-24BSW	22	60
1/4-20BSW	24	62
5/16-18BSW	30	70
3/8-16BSW	35	75
7/16-14BSW	38	80
1/2-12BSW	42	85
9/16-12BSW	42	90
5/8-11BSW	45	95
11/16-11BSW	45	95
3/4-10BSW	50	105
7/8-9BSW	55	115
1-8BSW	60	125