

JIS MACHINE TAPS

- Manufacturing process: fully ground
- Thread: JIS B0205
- Flute Type: straight flutes with spiral point
- Material: HSS or HSS-Co
- Finish: bright
- Size: M3x0.35-M50x3



M/MF

SIZE	FL	OAL
M3x0.35	10	46
M3x0.5	18	46
M3.5x0.35	10	48
M3.5x0.6	18	48
M4x0.5	15	52
M4x0.7	20	52
M4.5x0.5	15	52
M4.5x0.75	20	55
M5x0.5	1	52
M5x0.8	22	60
M5.5x0.5	15	52
M6x0.75	20	62
M6x1	24	62
M7x0.75	20	62
M7x1	26	65
M8x0.75	20	62
M8x1	30	70
M8x1.25	30	70
M9x0.75	20	62
M9x1	30	70
M9x1.25	30	72
M10x0.75	20	62
M10x1	30	70
M10x1.25	32	75
M10x1.5	32	75
M11x0.75	20	62
M11x1	30	70
M11x1.5	38	80
M12x1	30	70
M12x1.25	38	80
M12x1.5	38	82
M12x1.75	38	82
M14x1	30	70
M14x1.25	42	88
M14x1.5	42	88
M14x2	42	88
M15x1	30	70
M15x1.5	42	90

M/MF

SIZE	FL	OAL
M16x1	30	75
M16x1.5	45	95
M16x2	45	95
M17x1	30	80
M17x1.5	45	95
M18x1	30	80
M18x1.5	45	95
M18x2	45	95
M18x2.5	48	100
M20x1	30	80
M20x1.5	45	95
M20x2	45	95
M20x2.5	50	105
M22x1	30	85
M22x1.5	45	95
M22x2	45	95
M22x2.5	55	115
M24x1	30	90
M24x1.5	45	95
M24x2	45	95
M24x3	58	120
M25x1	30	95
M25x1.5	45	95
M25x2	45	95
M26x1.5	45	95
M27x1	30	95
M27x1.5	45	95
M27x2	45	95
M27x3	62	130
M28x1	30	105
M28x1.5	45	105
M28x2	45	105
M30x1	30	105
M30x1.5	45	105
M30x2	45	105
M30x3	65	135
M30x3.5	65	135
M32x1.5	45	105

M/MF

SIZE	FL	OAL
M32x2	45	105
M33x1.5	45	110
M33x2	45	110
M33x3	70	145
M33x3.5	70	145
M35x1.5	45	110
M36x1.5	45	110
M36x2	45	110
M36x3	75	155
M36x4	75	155
M38x1.5	45	185
M39x1.5	45	115
M39x2	45	115
M39x3	80	165
M39x4	80	165
M40x1.5	45	115
M40x2	45	115
M40x3	80	165
M42x1.5	45	120
M42x2	45	120
M42x3	80	175
M42x4	80	175
M42x4.5	85	175
M45x1.5	45	120
M45x2	45	120
M45x3	80	180
M45x4	80	180
M45x4.5	85	180
M48x1.5	45	125
M48x2	45	125
M48x3	80	180
M48x4	80	180
M48x5	90	185
M50x1.5	45	130
M50x2	45	130
M50x3	80	180