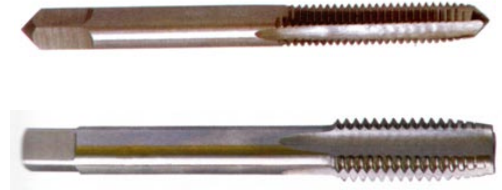


JIS SEWING HAND TAPS

- Manufacturing process: ground, fully ground
- Thread: JIS B 0205
- Flute Type: straight flutes
- Material: HSS
- Finish: bright
- Size: SM1/16-80-SM1-3/16-24



SIZE	FL	OAL
SM1/16-80	13	36
SM5/64-64	15	40
SM3/32-100	15	42
SM3/32-56	15	42
SM1/8-48	18	46
SM1/8-44	18	46
SM1/8-40	18	46
SM9/64-40	18	48
SM1/64-40	20	55
SM1/64-32	20	55
SM3/16-40	22	60
SM3/16-32	22	60

SIZE	FL	OAL
SM3/16-28	22	60
SM3/16-24	22	60
SM13/64-32	22	60
SM7/32-32	22	60
SM15/64-28	24	62
SM1/4-40	24	62
SM1/4-28	24	62
SM1/4-24	24	62
SM9/32-28	26	65
SM9/32-20	26	65
SM5/16-28	30	70
SM5/16-24	30	70

SIZE	FL	OAL
SM5/16-18	30	70
SM11/32-28	30	70
SM3/8-28	30	70
SM3/8-18	35	75
SM7/16-28	30	70
SM7/16-16	38	80
SM1/2-28	30	70
SM1/2-20	42	85
SM1/2-12	42	85
SM9/16-20	42	90
SM1-3/16-24	35	105

JIS PIPE TAPS

- Manufacturing process: cut thread, ground, fully ground
- Thread: ASME B1.20
- Flute Type: straight flutes
- Material: HSS or alloy tool steel
- Finish: bright
- Size: PF1/8-PF2, PT1/8-PT2



STRAIGHT PIPE

SIZE	FL	OAL
PF1/8	19	55
PF1/4	28	62
PF3/8	28	65
PF1/2	35	80
PF5/8	35	82
PF3/4	35	85
PF7/8	40	90
PF1	45	95
PF1-1/8	45	100
PF1-1/4	45	105
PF1-1/2	45	110

STRAIGHT PIPE

SIZE	FL	OAL
PF1-3/4	45	115
PF2	50	120
PS1/8	19	55
PS1/4	28	62
PS3/8	28	65
PS1/2	35	80
PS3/4	35	85
PS1	45	95
PS1-1/4	45	105
PS1-1/2	45	110
PS2	50	120

TAPER PIPE

SIZE	FL	OAL
PT1/8	55	19
PT1/4	62	28
PT3/8	65	28
PT1/2	80	35
PT3/4	85	35
PT1	95	45
PT1-1/4	105	45
PT1-1/2	110	45
PT2	120	50